

FIG. 1

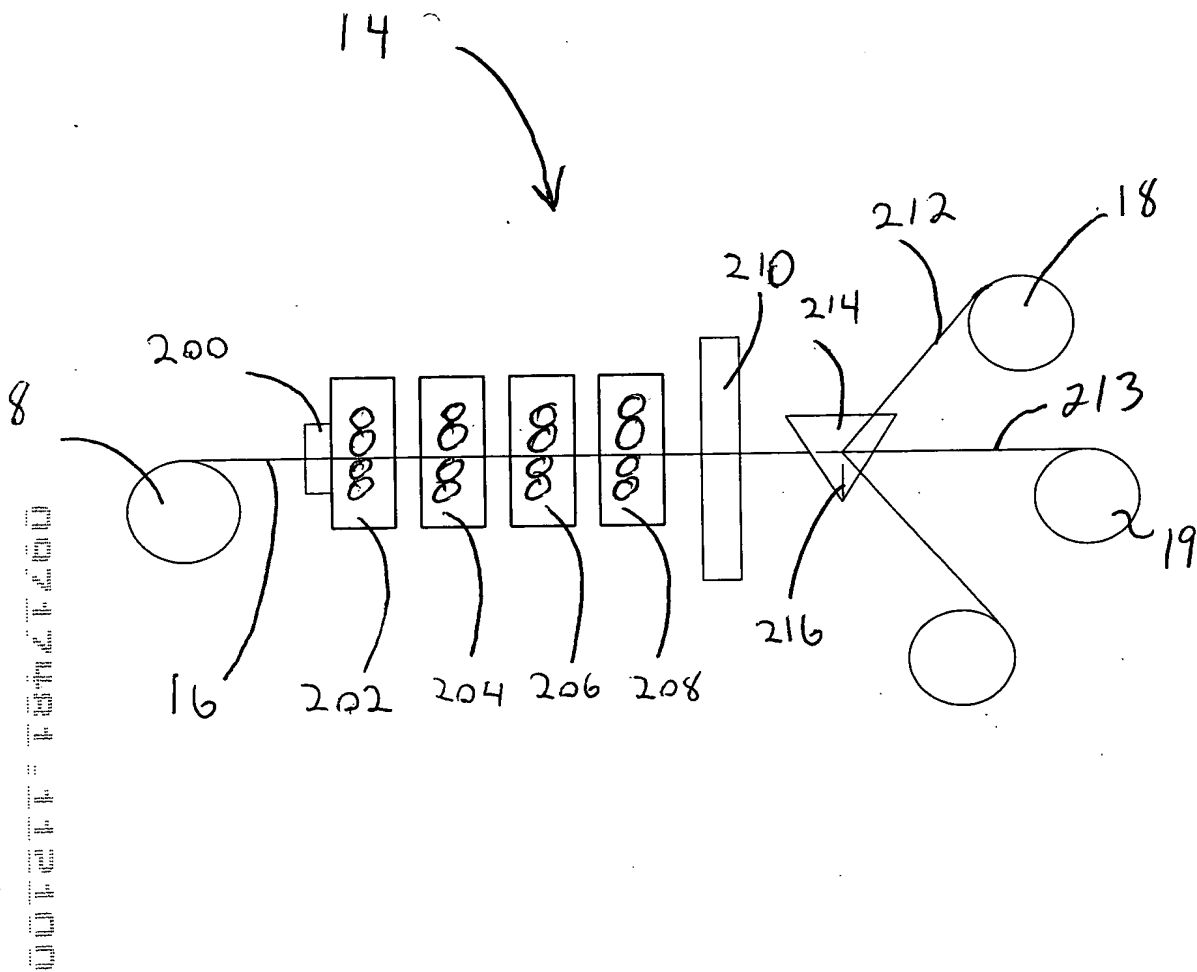


Fig. 2

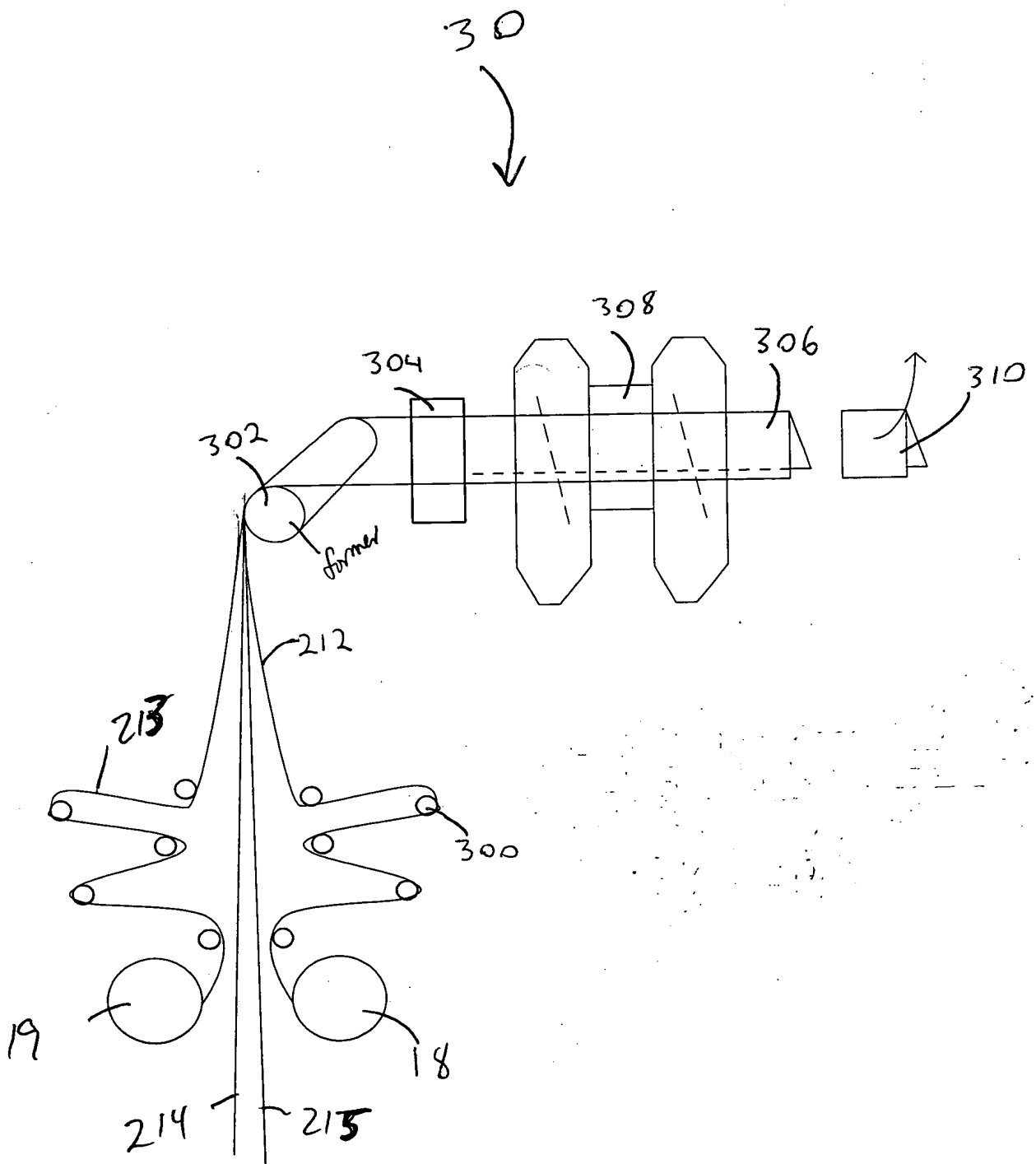


Fig. 3

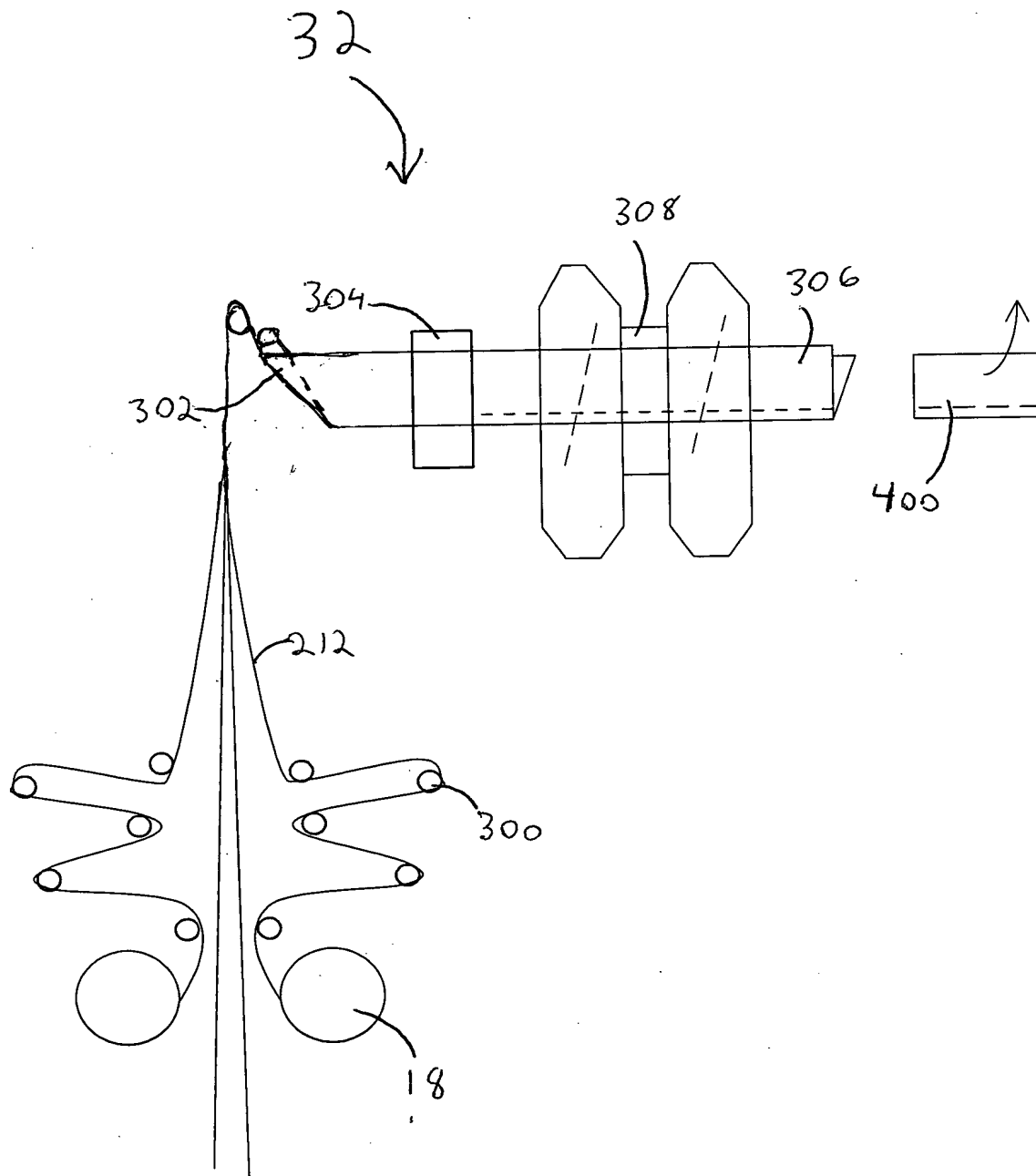


Fig. 4



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graph TD; A[Printer Requisitions a Printing Supply According to a Customer Pre-order Print Job] --> B[Unprinted Rolls Stored in Roll Storage Printing Press Changed According to Customer Order Transfer of Unprinted Rolls to Printing Press]; B --> C[Printing Press Performs a Roll-to-Roll Printing on a Web so as to Form Rolls of Printed Material]; C --> D[Transfer of Printed Rolls to a Roll Storage Unit and then to an Assembly Device, or Transfer Directly to Assembly Device]; D --> E[Assembly Device Forms Signatures in Folders, Collects the Signatures Directly, and Binds the Products so as to Form Finished Printed Products Finished Products Distributed to Customer];
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**Printer Requisitions a Printing Supply According to a Customer Pre-order Print Job** ~101

**Unprinted Rolls Stored in Roll Storage Printing Press Changed According to Customer Order**  
**Transfer of Unprinted Rolls to Printing Press** ~102

**Printing Press Performs a Roll-to-Roll Printing on a Web so as to Form Rolls of Printed Material** ~103

**Transfer of Printed Rolls to a Roll Storage Unit and then to an Assembly Device, or Transfer Directly to Assembly Device** ~104

**Assembly Device Forms Signatures in Folders, Collects the Signatures Directly, and Binds the Products so as to Form Finished Printed Products**  
**Finished Products Distributed to Customer** ~105

Fig. 6